



www.xccentplay.com

We're Not New To This

Xccent Play, located in Wyoming, Minnesota is a Commercial Playground and Outdoor Site Furnishings Manufacturing Company founded in 1976. Xccent Play strives to be an industry leader in designing and supplying innovative Playground Equipment and high quality Outdoor Site Furnishings to customers across the United States, Canada, and Internationally.

Materials

Xccent can proudly state that our products are developed and manufactured in the U.S.A. We continue to be dedicated to our community and our country; striving to keep jobs and opportunity available right here in the United States of America.

Quality.....In Everything We Do

Xccent's Quality Management System is in accordance with ISO 9001:2008. Several years ago, Xccent Play set a goal to become the best manufacturing supplier of coated steel site furnishings in the industry. The plan was based on hard work, dedication to quality, a desire to excel in customer service and competitive pricing. Our extensive selection of coated site furnishings are designed to endure the harshest of weather conditions and the toughest use. In 2010, Xccent expanded it's production capabilities by building their brand new 120,000 sq. ft. production facility in Wyoming, MN. The facility incorporates the newest production equipment and technology to focus on lean manufacturing, which reduces overall energy consumption by 32%.

In Packaging

We encourage the use of materials containing recycled content and drive this initiative through to our vendors as well. From post-consumer recycled content in plastic wrap to the use of recycled pallets, the impact on the environment is a deciding factor.

Playgrounds For a New Generation

On our playground side, we are a firm believer that we must keep children active and challenged on today's playground so we have created "Playmotion Technology", which ensures your playground is dynamic, compelling and always changing. Our attractive design welcomes the play of children and gives the playground identity and character. The equipment is safe and holds high "play value", which means you will receive value out of every cent you spend. We are committed and grateful for the opportunity to make a difference on your playground.

Sustainability

As a responsible member of the Playground Industry and the environment, we are committed to leaving the environment better than we found it. We consider it our responsibility to reduce and eventually eliminate the environmental impact of our manufacturing process. We specifically focus our environmental efforts through product development, packaging, energy consumption, and waste management.

Xccent Play!

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Playmotion Technology

The “patent pending” polymer material is certified by IPEMA to meet or exceed ASTM F1487-05, Standard Consumer Safety Performance Specification for playground equipment of public use. This material contains colorants and UV inhibitors molded in to the part to prolong the life of the polymer. Playmotion polymer has a Shore Hardness of 75-90A, depending on application, with a minimum Ultimate Tensile Strength of 4100 PSI and minimum Elongation of 425%.

Vinyl is the World’s Most Versatile Plastic

Since it debuted decades ago, vinyl has been an important part of life. Always changing with the times to become more efficient and safe, vinyl has proven itself time and again to be a responsible and relevant material. Its benefits have been confirmed by a lifetime of usage, testing, and research, and no doubt these benefits will continue to be seen in the years ahead. Fact: a majority of drinking water brought to our homes every day is brought to us through vinyl pipes. We use vinyl for the coating of our decks, stairs, bridges, and other related components to ensure that our products have long-lasting life and provide a safe, soft covering to reduce injury.

Our Polyvinyl Chloride formulation LA-353 is compliant with California Assembly Bill #1108. This formulation complies with the California Assembly Bill #1108 by having a concentration that does not exceed 0.1% of the following phthalates; DINP, DIDP, DnOP, DEHP, or BBP. This formulation is also free of heavy metals such as Lead and Cadmium.

Additionally, Xccent has released one of the most aggressive and colorful coating applications through X-Tuff-textured vinyl coating application that can mix (2) different vinyl colors to produce an artful design, which creating the ultimate non-skid surface.

Superdurable Paints

At Xccent, our industrial finishing applications require increasingly sophisticated materials to meet the demands of superdurable paints, superior gloss and color retention, excellent weather resistance, excellent mechanical properties, superior chalk resistance, smooth flow, and excellent edge coverage.

Our advanced 5-Stage Wash/Primer System provides the most thorough cleaning of the steel and our proprietary primer is used in high industrial applications as well as products in the Gulf Coast Region. Our proprietary primer creates a protected covering on the steel to prevent rust from occurring.

Posts and Tubing

Round tube, 5”/3.5”/2”/1.25” OD. Tube is 1010 hot rolled, Flo-Coat, galvanized pipe manufactured from steel, cold formed and high frequency induction welded continuously. It conforms to ASTM A-135 and ASTM A-500 and is tested in accordance with ASTM-8.

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Stainless Steel Hardware & Fasteners

The hardware and fasteners are corrosion resistant, stainless steel, vandal resistant that complies with ASTM-F1077.

5" Ball-Clamp System

Cast aluminum clamp system to provide installation flexibility. Each clamp consists of two cast aluminum "half rounded" shapes, which are designed to fasten around the 5" steel tube and be tightened together with set screws. The clamp ball system also tightens around 1 7/8" stainless steel ball.

Shade Material

The Shade Fabric material is a UV-Stabilized HDPE Mono/Tape Construction Fabric. The fabric is flame resistant, NFPA 701, Test 2 (2004). Fabric is 95% UV-Resistant.

Rotomolded Plastics

The Glider is rotationally molded from pigmented linear medium-density polyethylene with a UV-8 package rating.

Safety Standards & Guidelines

All public playground equipment supplied shall meet all applicable provisions of the current "Handbook for Public Playground Safety" published by the Consumer Product Safety Commission (CPSC), Canadian Standards Association (CSA) Z614, and of ASTM F1487 "Standard Consumer Safety Performance Specification for Playground Equipment for Public Use," published by the American Society for Testing and Materials (ASTM). Products bearing the certification seal of the International Play Equipment Manufacturers Association (IPEMA) have received written validation of compliance with ASTM 1487.

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